

v4.2	ERROR = cooking STOPED	ERROR	ALARM	ALARM = cooking ALLOWED	
	Red failure signaling			Orange failure signaling	
PLC Errors	Central Unit	004			
	Base frame IO	005			
	module address 0 IB-1301	006			
	module address 1 OS-1401	007			
	module address 2 IT-1605	008			
	module address 3 IT-1605 (Only pressure)	009			
Measurement Errors - frame	module address 8 IB-1301 (Only pressure)	014			
	Lid position	021			
Measurement Errors - Thermocouples	Safety valve - Error (Only pressure)	024			
	Floor temperature B1 and B2	025	125	Floor temperature B1	
			126	Floor temperature B2	
	Heating block temperature AL1 and AL2	027	127	Heating block temperature AL1	
			128	Heating block temperature AL2	
	Cold end temperature at PLC1	029			
	Cold end temperature at PLC2 (Only pressure)	030			
	Sauce temperature	031			
	Core probe temperature - sensor 1, 2 and 3 (only at core probe regulation or in Delta T)		033	133	Core probe temperature 1 - depth 1
				134	Core probe temperature 2 - depth 2
				135	Core probe temperature 3 - depth 3
Pressure Cooking	Temperature in condenser (Only pressure)	039			
	Safety valve - Did not reach the open position	040			
	Safety valve - Did not reach the close position	041			
			142	Steam flow failure when the safety valve is opening	
	Signal error Locking/Unlocking - When both of them are active	043			
	Signal error Locking/Unlocking - Not properly Locked	044			
	Steam flowmeter - Sensor is still active after the pressuring process	045			
Other Signals	Heating block thermocouple section 1 - High temperature	050			
Lid	Not in the open position	061			
	Still in the open position	062			
	Not in the closed position	063			
	Still in the closed position	064			
	End-switches error	065			
	Lid position error	066			
Pan	Not in the straight position	073			
	Still in the straight position	074			
Drain	Not in the closed position	083			
Baskets	Not in the upper position	091			
	Still in the upper position	092			
	Not in the lower position	093			
	Still in the lower position	094			
	End-switches error	095			
Overheating (Only in HACCP log)			200	Maximal temperature in the heating block AL1	
			201	Maximal temperature in the heating block AL2	
			202	Maximal temperature in the floor B1	
			203	Maximal temperature in the floor B2	
			204	Maximal temperature at Cold-end switch at PLC1	
			205	Maximal temperature at Cold-end switch at PLC2 (Only pressure)	
			212	The Core probe 1 is not in the pan 1 when Core probe 1 regulation is active (Difference between core probe 1 and pan 1 is more than 80°C)	
		213	The Core probe 2 is not in the pan 2 when Core probe 2 regulation is active (Difference between core probe 2 and pan 2 is more than 80°C)		
Other			206	Inconsistent (not deleted or not loaded) company cookbook	
			207	Inconsistent (not deleted) chef's cookbook	
			208	Not calibrated current load	
			209	Full SD card in the PLC	
			210	Voltage in PLC backup battery is < 2,1V	
			211	Blocking of the machine by date - It is necessary to enter the code from the manufacturer	
			300-363	Object on panel was incorrectly rendered	
			501-755	Intern error code PLC (1-255)	
			997	Moved addressing of backup parameters (Parameter recovery doesn't work between different version)	
			998	Too long header in saved HACCP protocol (Too long translation for some language text version)	
		999	New development version in device = not possible at the customer		