

v2.0	ERROR = cooking STOPED	ERROR 1	ERROR 2	ALARM	ALARM = cooking ALLOWED		
	Red failure signaling				Orange failure signaling		
PLC Errors	Central Unit	004	004				
	Base frame IO	005	005				
	module address 0 IB-1301	006	006				
	module address 1 OS-1401	007	007				
	module address 2 IT-1605	008	008				
Measurement Errors - frame	module address 3 IT-1605		009				
	Lid position 1	021					
Measurement Errors - Thermocouples	Lid position 2		022				
	Floor temperature B1	025					
	Floor temperature B2		026				
	Heating block temperature AL1	027					
	Heating block temperature AL2		028				
	Cold end temperature at PLC1	029	029				
	Cold end temperature at PLC2		030				
	Sauce temperature 1	031					
	Sauce temperature 2		032				
	Core probe 1 temperature - sensor 1, 2 and 3 (only at core probe regulation)		033		133	Core probe temperature 1 - depth 1	
					134	Core probe temperature 1 - depth 2	
					135	Core probe temperature 1 - depth 3	
		Core probe 2 temperature - sensor 1, 2 and 3 (only at core probe regulation)			036	136	Core probe temperature 2 - depth 1
						137	Core probe temperature 2 - depth 2
	138		Core probe temperature 2 - depth 3				
Other Signals	Heating block thermocouple section 1 - High temperature	050					
	Heating block thermocouple section 2 - High temperature		051				
Lid 1	Lid 1 position error	066		068	End position open error		
Lid 2	Lid 2 position error		067				
Pan 1				069	End position open error		
Pan 2				078	End position straight error		
Drain 1	Not in the closed position	083					
Drain 2	Not in the closed position		088				
Baskets 1	Not in the upper position	091					
	Still in the upper position	092					
	Not in the lower position	093					
	Still in the lower position	094					
	End-switches error	095					
Baskets 2	Not in the upper position		096				
	Still in the upper position		097				
	Not in the lower position		098				
	Still in the lower position		099				
	End-switches error		100				
Overheating (Only in HACCP log)				200	Maximal temperature in the heating block AL1		
				201	Maximal temperature in the heating block AL2		
				202	Maximal temperature in the floor B1		
				203	Maximal temperature in the floor B2		
				204	Maximal temperature at Cold-end switch at PLC1		
				212	The Core probe 1 is not in the pan 1 when Core probe 1 regulation is active (Difference between core probe 1 and pan 1 is more than 80°C)		
				213	The Core probe 2 is not in the pan 2 when Core probe 2 regulation is active (Difference between core probe 2 and pan 2 is more than 80°C)		
Other				206	Inconsistent (not deleted or not loaded) company cookbook		
				207	Inconsistent (not deleted) chef's cookbook		
				208	Not calibrated current load		
				209	Full SD card in the PLC		
				210	Voltage in PLC backup battery is < 2,1V		
				211	Blocking of the machine by date - it is necessary to enter the code from the manufacturer		
				300-427	Object on panel was incorrectly rendered		
				501-755	Intern error code PLC (1-255)		
				997	Moved addressing of backup parameters (Parameter recovery doesn't work between different version)		
				998	Too long header in saved HACCP protocol (Too long translation for some language text version)		
			999	New development version in device = not possible at the customer			