

04.07.2024	ERROR = cooking STOPED	ERROR 1	ERROR 2	ALARM	WARNING = cooking ALLOWED
	Red failure signaling	left	right		Orange failure signaling
PLC Errors	Central unit CP-2005 - Fault on the unit	004	004		
	Central unit CP-2005 - Fault on the unit (only foil)	005	005		
	Module KF1.1 with address 0 (IB-1301) does not communicate	006	006		
	Module KF1.2 with address 0 (OS-1401) does not communicate	007	007		
	Module KF1.3 with address 0 (IT-1605) does not communicate	008	008		
	Module KF1.4 with address 0 (IT-1605) does not communicate		009		
	Failure to measure left lid position (only foil)	021			
	Failure to measure right lid position (only foil)		022		
Measurement Errors - frame	Failure of measurement the temperature on the bottom B1 (Board - Left pan)	025			
	Failure of measurement the temperature on the bottom B2 (Board - Right pan)		026		
	Failure of measurement the temperature on the Heating block AL1 (Heating block - Left pan)	027			
	Failure of measurement the temperature on the Heating block AL1 (Heating block - Right pan)		028		
	Failure of measurement the temperature on the Cold end on module KF 1.3 (IT-1605)	029	029		
	Failure of measurement the temperature on the Cold end on module KF 1.4 (IT-1605)		030		
	Failure of measurement the temperature on the Sauce sensor OM1 - Left pan	031			
	Failure of measurement the temperature on the Sauce sensor OM2 - Right pan		032		
	Failure of measurement the temperature on the Core probe - Left pan, Depth 1, 2, 3	033		133	Failure of measurement the temperature on the left Core probe - Depth 1
				134	Failure of measurement the temperature on the left Core probe - Depth 2
				135	Failure of measurement the temperature on the left Core probe - Depth 3
	Failure of measurement the temperature on the Core probe - Right pan, Depth 1, 2, 3	036		136	Failure of measurement the temperature on the right Core probe - Depth 1
				137	Failure of measurement the temperature on the right Core probe - Depth 2
			138	Failure of measurement the temperature on the right Core probe - Depth 3	
Other Signals	Safety temperature limiter in the Left pan	050			
	Safety temperature limiter in the Right pan		051		
				153	Failure of heating - left pan
				154	Porucha topení - pravá strana
Lid L	Failure of left lid position (only foil)	066			
				068	Failure of end position open - left lid (only foil)
Lid R	Failure of right lid position (only foil)		067		
				069	Failure of end position open - right lid (only foil)
Pan L	Failure of the end position tilted at the left pan - did not reach the tilted position	071			
	Failure of end position tilted at left pan - did not move from tilted position	072			
	Failure of the end position straightened at the left pan - did not reach the straightened position	073			
	Failure of the end position straightened at the left pan - did not move from the straightened position	074			
	Failure of end switches at the left pan	075			
Pan R	Failure of end position tilted at the right pan - did not reach the tilted position		076		
	Failure of end position tilted at right pan - did not move from tilted position		077		
	Failure of the right pan end position - did not reach the straightened position		078		
	Failure of the right pan end position - did not move from the straightened position		079		
	Failure of limit switches at right pan		080		

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	Red failure signaling	left	right		Orange failure signaling
Drain L	Failure of the end position open at the left drain plug - did not reach the open position	081			
	Failure of the end position open at the left drain plug - did not reach the closed position	083			
	Failure of the end switches at the left drain plug	085			
Drain R	Failure of the end position open on the right drain plug - did not reach the open position		086		
	Failure of the end position closed at the right drain plug - did not reach the closed position		088		
	Failure of the end switches at the right drain plug		090		
Baskets L	Failure of upper end position of baskets - baskets did not reach the upper position	091			
	Failure of upper end position of baskets - baskets did not move from the upper position (only foil)	092			
	Failure of the lower end position of the baskets - baskets did not reach the lower position	093			
	Failure of the lower end position of the baskets - baskets did not move from the lower position (only foil)	094			
	Failure of basket end switches	095			
Baskets R	Failure of upper end position of baskets - baskets did not reach the upper position (only foil)		096		
	Failure of upper end position of baskets - baskets did not move from the upper position (only foil)		097		
	Failure of the lower end position of the baskets - baskets did not reach the lower position (only foil)		098		
	Failure of the lower end position of the baskets - baskets did not move from the lower position (only foil)		099		
	Failure of basket end switches (only foil)		100		
Overheating (not displayed on screen, but only in HACCP records)				200	Emergency maximum temperature of heating block AL1
				201	Emergency maximum temperature of heating block AL2
				202	Emergency maximum bottom temperature B1
				203	Emergency maximum bottom temperature B2
				204	Emergency cold end temperature at PLC 1
				205	Emergency cold end temperature at PLC 2
				212	Core probe 1 is not placed into pan 1 and cooking with core probe 1 regulation is in progress - Temperature difference between core probe 1 and board 1 is higher than 80°C
			213	Core probe 2 is not placed into pan 2 and cooking with core probe 2 regulation is in progress - Temperature difference between core probe 2 and board 2 is higher than 80°C	
Other warnings				206	Inconsistent (undeleted or unread) factory recipes (only foil)
				207	Inconsistent (undeleted or unread) cooker recipes (only foil)
				208	Failure to calibrate the current load in the pressure pan
				209	Damaged or full SD card in the PLC
				211	Machine blocking by date - You have to enter the code sent from the device producer
				300-427	The object on the panel was wrongly rendered
				501-755	PLC internal error code
				801-949	The recipe from the factory cookbook was not loaded correctly - Loaded recipe files are damaged or do not have the correct format
				997	offsetting of addressing of backed up parameters (restoring selected parameters between program versions is not functional, only foil)
				998	Too long header in the saved HACCP log - Too long translation of some language versions of the texts
			999	A development version is loaded on the device = cannot be used at the customer	