

04.07.2024	ERROR = cooking STOPED	ERROR	ALARM	WARNING = cooking ALLOWED
	Red failure signaling			Orange failure signaling
PLC Errors	Central unit CP-2005 - Fault on the unit	004		
	Central unit CP-2005 - Fault on the unit (only foil)	005		
	Module KF1.1 with address 0 (IB-1301) does not communicate	006		
	Module KF1.2 with address 0 (OS-1401) does not communicate	007		
	Module KF1.3 with address 0 (IT-1605) does not communicate	008		
	Module KF1.4 with address 0 (IT-1605) does not communicate (Only pressure)	009		
	Module with address 4 (IB-1301) does not communicate (Only pressure)	010		
	Module with address 8 (IB-1301) does not communicate (Only pressure, foil)	014		
Measurement Errors - frame	Failure to measure lid position (only foil)	021		
	Failure of safety valve position measurement (Only pressure)	024		
	Failure of measurement the temperature on the bottom B1 and B2 (Board - Left and Right side)	025	125	Failure of measurement the temperature on the bottom B1 (Board - Left side)
			126	Failure of measurement the temperature on the bottom B2 (Board - Right side)
	Failure of measurement the temperature on the Heating block AL1,2 (Heating-Left,Right side)	027	127	Failure of measurement the temperature on the Heating block AL1 (Heating block - Left side)
			128	Failure of measurement the temperature on the Heating block AL2 (Heating block - Right side)
	Failure of measurement the temperature on the Cold end on module KF 1.3 (IT-1605)	029	129	
	Failure of measurement the temperature on the Cold end on module KF 1.4 (IT-1605) (Only pressure)	030	130	
	Failure of measurement the temperature on the Sauce sensor OM1	031	131	
	Failure of measurement the temperature on the Core probe - Depth 1, 2, 3	033	133	Failure of measurement the temperature on the Core probe - Depth 1
			134	Failure of measurement the temperature on the Core probe - Depth 2
135			Failure of measurement the temperature on the Core probe - Depth 3	
Failure of measurement the temperature in the condenser (only pressure)	039			
Pressure Cooking	Failure of relief valve - Did not reach the open position (only pressure)	040		
	Failure of relief valve - Did not reach the close position (only pressure)	041		
	Failure of steam flow inductive sensor when safety valve is opened (only pressure)	042	142	
	Locking failure - The signal for unlock and lock is active at the same time (only pressure)	043		
	Locking failure - Not properly locked until pressurization is complete (only pressure)	044		
	Failure of steam flow sensor - sensor is permanently active (only pressure)	045		
	Failure of measurement the temperature in the condenser (> 90°C) (only pressure)	046		
	Pressure cooking blockage - periodic cleaning of pressure equipment was not done	047	147	Reminder to clean the pressure equipment periodically
Other Signals	Safety temperature limiter	050		
			152	Failure of power supply TA2
			153	Failure of heating - left side
			154	Failure of heating - right pan
	Emergency button pressed (mixing pan only)	055		
Mixing failure - mixer speed sensor not active (mixing pan only)	056	156	Mixing failure - mixer speed sensor not active (mixing pan only)	
Lid	Failure of the end position open at the lid - did not reach the open position	061		
	Failure of the end position open at the lid - did not move from the open position	062		
	Failure of the end position closed at the lid - did not reach the closed position	063		
	Failure of the end position closed at the lid - did not move from the closed position	064		
	Failure of end switches at the lid	065		
	Lid position fault - lid position does not change on lid command	066		

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Pan	Failure of the end position tilted at the pan - did not reach the tilted position	071		
	Failure of end position tilted at pan - did not move from tilted position	072		
	Failure of the end position straightened at the pan - did not reach the straightened position	073		
	Failure of the end position straightened at the pan - did not move from the straightened position	074		
	Failure of end switches at the pan	075		
Drain	Failure of the end position open at the drain plug - did not reach the open position	081		
	Failure of the end position open at the drain plug - did not reach the closed position	083		
	Failure of the end switches at the drain plug	085		
Baskets	Failure of upper end position of baskets - baskets did not reach the upper position	091		
	Failure of upper end position of baskets - baskets did not move from the upper position (only foil)	092		
	Failure of the lower end position of the baskets - baskets did not reach the lower position	093		
	Failure of the lower end position of the baskets - baskets did not move from the lower position (only foil)	094		
	Failure of basket end switches	095		
Overheating (not displayed on screen, but only in HACCP records)			200	Emergency maximum temperature of heating block AL1
			201	Emergency maximum temperature of heating block AL2
			202	Emergency maximum bottom temperature B1
			203	Emergency maximum bottom temperature B2
			204	Emergency cold end temperature at PLC 1
			205	Emergency cold end temperature at PLC 2 (Only pressure)
			212	Core probe is not placed into pan and cooking with core probe regulation is in progress - Temperature difference between core probe and board 1 is higher than 80°C
		213	Core probe is not placed into pan and cooking with core probe regulation is in progress - Temperature difference between core probe and board 2 is higher than 80°C	
Other warnings			206	Inconsistent (undeleted or unread) factory recipes (only foil)
			207	Inconsistent (undeleted or unread) cooker recipes (only foil)
			208	Failure to calibrate the current load in the pressure pan
			209	Damaged or full SD card in the PLC
			211	Machine blocking by date - You have to enter the code sent from the device producer
			300-363	The object on the panel was wrongly rendered
			501-755	PLC internal error code
			801-949	The recipe from the factory cookbook was not loaded correctly - Loaded recipe files are damaged or do not have the correct format
			997	offsetting of addressing of backed up parameters (restoring selected parameters between program versions is not functional, only foil)
			998	Too long header in the saved HACCP log - Too long translation of some language versions of the texts
		999	A development version is loaded on the device = cannot be used at the customer	